.25 - Ø6.50					2.95	Ø5.97				
								TILT-LOCK 2910 HWY. 2 WATERTOW PH: 763-497- FAX: 763-497	N, MN 55388 7045	
TOLERANCES UNLESS SPECIFIED MACHINED.XXX - ±.005" .XX - ±.01" .X - ±.05"				TITLE 3" - 6" STEP CHUCK						
FRACTIONS - ±1/16" ANGULAR - ±.3° REV			DATE BY		0.01/		DATE			
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TEC CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED AND/ORTECHNICAL INFORMATION IS ISSUED IN CONFIDENCE			D THEREON. THIS DRAWING E FOR ENGINEERING INFORMAT		DRAWN BY: BCS	DATE: 5/11/2017	SCALE: 1:5	WEIGHT: XXX		
ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM TILT-LOCK TO THE USER.					SER.	RELEASED BY:	DRAWING:	13999	SIZE:	REV