



Specifications:

- Max Roll O.D.: Φ20"
- Max Roll Weight: 150 LBS.
- Max Roll Length: 32"
- Lifting Beam Weight: 75 LBS.
- Lifting Beam Max Capacity: 150 LBS.

**APPROVAL**

- Approved
- As Noted
- Revise and Resubmitt
- By: \_\_\_\_\_ Date: \_\_\_\_\_

ITEM	QTY	PART NUMBER	DESCRIPTION
5	2	X	Φ3/4 HELICAL LOCK WASHER
4	2	X	Φ3/4-10UNC HEX NUT
3	2	X	Φ3/4-10UNC HEX HEAD CAP SCREW
2	1	T400122	SHACKLE FOR LOAD LEVELER #3561T49
1	1	T311041	ROLL LIFTING WELDMENT 150 LB. CAP.

TOLERANCES UNLESS SPECIFIED

MACHINED .XXX	- ±.005"
.XX	- ±.01"
.X	- ±.05"
FRACTIONS	- ±1/16"
ANGULAR	- ±3°

REV. DATE BY CHANGES

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TILT-LOCK IS NOT RESPONSIBLE FOR THE STRENGTH OF BUILDING MEMBERS FURNISHED BY OTHERS.

REV.	DATE	BY	CHANGES

**TILT-LOCK**  
 12070 43RD STREET NE  
 ST. MICHAEL, MN 55376  
 PH: 763-497-1045  
 FAX: 763-497-1046

TITLE: 150LB HORIZONTAL ROLL LIFTING BEAM ROLL SIZE : Φ20" X 32" LONG

SCALE: NONE

REV. 1: 75 LBS.

DATE: 2/16/06

DRAWN BY: TGM

RELEASED BY: GLM

DATE: 2/16/06

DWG: T311041A

SIZE: D

REV.: