



Specifications:

- Max Roll O.D.: Φ20"
- Max Roll Weight: 150 LBS.
- Max Roll Length: 32"
- Lifting Beam Weight: 75 LBS.
- Lifting Beam Max Capacity: 150 LBS.

**APPROVAL**

- Approved
- As Noted
- Revise and Resubmitt
- By: \_\_\_\_\_ Date: \_\_\_\_\_

ITEM	QTY	PART NUMBER	DESCRIPTION
5	2	X	Φ3/4 HELICAL LOCK WASHER
4	2	X	Φ3/4-10UNC HEX NUT
3	2	X	Φ3/4-10UNC HEX HEAD CAP SCREW
2	1	T400122	SHACKLE FOR LOAD LEVELER #3561T49
1	1	T311041	ROLL LIFTING WELDMENT 150 LB. CAP.

TOLERANCES UNLESS SPECIFIED

MACHINED .XXX	- ±.005"
.XX	- ±.01"
.X	- ±.05"
FRACTIONS	- ±1/16"
ANGULAR	- ±3°

REV. DATE BY CHANGES

NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION: TILT-LOCK CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED THEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM TILT-LOCK TO THE USER.

TILT-LOCK IS NOT RESPONSIBLE FOR THE STRENGTH OF BUILDING MEMBERS FURNISHED BY OTHERS.

REV.	DATE	BY	CHANGES

**TILT-LOCK**  
12070 43RD STREET NE  
ST. MICHAEL, MN 55376  
PH: 763-497-1045  
FAX: 763-497-1046

TITLE: 150LB HORIZONTAL ROLL LIFTING BEAM ROLL SIZE : Φ20" X 32" LONG

SCALE: NONE

WEIGHT: 75 LBS.

RELEASED BY: GLM

DATE: 2/16/06

DWG: T311041A

REV: D